

Document Number	FTT	NAT	PRC	0019
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Document Owner	National Procurement Manager			

HOT WORKS - SCOPE OF WORK

01 Describe the work to be performed

- To complete welding, heating, grinding and other associated hot works on WesTrac sites, in accordance with WesTrac procedures and policies
- All relevant PPE to comply with both Worksafe and WesTrac PPE and safety requirements
- Comply with AS 1674.1 Safety in welding and allied processes – Fire precautions
- All other requirements per the Principal Scope of Works

02 Extra requirements to the Pre-Qualification

- Pre-start on all welding and heating equipment as per below policies and procedures
- All other requirements per the Principal Scope of Works

03 Other Scopes of Work required or relevant to this task

- As per the Principal Scope of Works

04 Policies, procedures and inductions that may be relevant to this Scope of Work

- Daily Welder and Oxy Inspection Checklist (FTT-NAT-HSEQ-0217)
- Engine Driven Welder and Equipment Daily Inspection (FTT-MTT-SER-0005)
- Hand Held Grinder Inspection Checklist (FTT-NAT-HSEQ-0223)
- Hot Work Permit (FTT-NAT-HSEQ-0127)
- Hot Work Procedure (PCD-NAT-HSEQ-0137)
- Steel Dogs Wedges Procedure (PCD-NAT-HSEQ-0902)
- SWP - Air Operated Bead Blaster (WIN-NAT-HSEQ-0130)
- SWP - Bearing Heater (WIN-NAT-HSEQ-0147)
- SWP - Bull Hose and Air Lines Operation (WIN-NAT-HSEQ-0155)
- SWP – Component Wash Down (WIN-FPMS-SER-0004)
- SWP - Cut Off Saw (WIN-NAT-HSEQ-0131)
- SWP – Cutting (WIN-FPMS-SER-0023)
- SWP - Drill Press (WIN-NAT-HSEQ-0122)
- SWP - Eddytherm Bearing Heater (WIN-NAT-HSEQ-0161)
- SWP - Edmo Floor Jack (WIN-NAT-HSEQ-0188)
- SWP - Electric Powered Rapid Torc (WIN-NAT-HSEQ-0260)
- SWP – Grinding (WIN-FPMS-SER-0018)
- SWP - Hammer Applications (WIN-NAT-HSEQ-0104)
- SWP – Heating (WIN-FPMS-SER-0020)
- SWP - Heating Element Bag Sealer (WIN-NAT-HSEQ-0112)
- SWP - Hot work on fuel and oil tanks (WIN-NAT-HSEQ-0159)
- SWP – Hydraulic Torque Tooling (WIN-NAT-HSEQ-1007)
- SWP - Magnetic Base Drills (WIN-NAT-HSEQ-0142)
- SWP - Moving and Storage of Gas Bottles (WIN-NAT-HSEQ-0160)
- SWP - Operating Mobile Gantry Crane (WIN-WA-SER-0023)
- SWP - Pedestal and Bench Grinders (WIN-NAT-HSEQ-0018)
- SWP – Pressing Bearings (WIN-NAT-SER-0058)
- SWP - Pressure Cleaner Operation (WIN-NAT-HSEQ-0123)
- SWP - Robowash Operation (WIN-WA-SER-0002)
- SWP - Safe Use of a Belt Sander-Linisher (WIN-NAT-HSEQ-0212)
- SWP - Track Presses (WIN-NAT-HSEQ-0102)
- SWP - Use and Storage Of Angle Grinders (WIN-NAT-HSEQ-0128)
- Thermic Lancing Procedure (PCD-NAT-HSEQ-0170)



FORM, TOOL, TEMPLATE

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- Torque Marking Procedure (PCD-NAT-SER-0028)
- Welding Pre-Heat Checklist (FTT-GUI-FAB-0016)
- All other requirements per the Principal Scope of Works

05 Describe who supplies the materials

- The decision as to who is providing hardware and materials is to be clarified at the time the purchase order is raised, between the contracting company and the requisitioner
- The contracting company is to provide all tools necessary to complete the works
- WesTrac may, at its discretion, provide consumables or tooling that it deems necessary to complete the task

06 Describe how the work will be measured

- The contracting company will be measured against safety, quality, velocity, cost and people-based metrics.
- The relevant WesTrac department will conduct reviews, feedback sessions and other performance management tools it deems necessary

07 Describe at what point will the work be accepted

- The contracting company is to provide WesTrac a Service Entry Sheet, maintenance report, commissioning report or similar outlining works and testing completed
- The completed works will be tested and verified complete by both the contracting company and WesTrac
- The services as requested in the purchase order will be deemed to be delivered by WesTrac
- Acceptance will also be in accordance with WesTrac’s Terms & Conditions or Standing Offer
- Any large discrepancies in cost to be scrutinised between both parties